

RELIABILITY *for real life*®

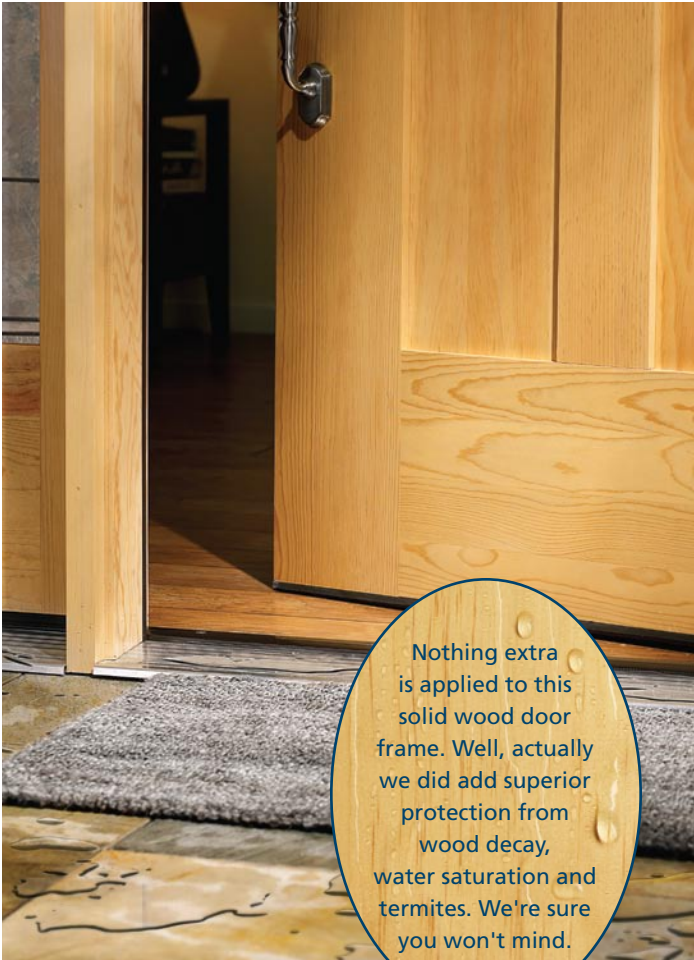


RELIABILITY *for real life*®

The JELD-WEN website is your ultimate resource for learning about our reliable windows and doors. It has all the product information and design advice you need. Visit us at [www.jeld-wen.com](http://www.jeld-wen.com) today.

JELD-WEN®  
WINDOWS & DOORS

AURALAST® WOOD EXTERIOR DOOR FRAME  
AND COMPONENTS



Nothing extra is applied to this solid wood door frame. Well, actually we did add superior protection from wood decay, water saturation and termites. We're sure you won't mind.

**Environmentally friendly aspects**

The proprietary AuraLast water-based protection process results in a 96% decrease of VOCs released during production, compared to the conventional dip treat process typically used in the industry.



Official window, door and millwork provider of the PGA TOUR and Champions Tour

JELD-WEN®  
WINDOWS & DOORS



JELD-WEN is proud to support a better way to build

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15-542 12/08 (SB 2.5M)



WORRY.



WORRY-FREE.

RELIABILITY *for real life*®



With worry-free AuraLast® wood door frames, you'll be in a better frame of mind. These frames are the only true all-wood frames in the marketplace, no composites or plastics are attached—and they provide lasting protection from wood decay, water saturation and termites. Our limited lifetime warranty proves it.

## Beauty

AuraLast wood's protection acts as a grain sealant for clear pine, which allows for a beautiful, consistent stain finish (other wood requires a pre-sealant application to achieve the same look).



**JELD-WEN AuraLast Clear Coated**

AuraLast does not alter the natural wood color






**JELD-WEN AuraLast Stained**

A beautiful stain finish with no pre-sealer needed

## Flexibility

Each AuraLast wood exterior door frame can be tooled and machined like a traditional wood frame, yet it provides the durability of a composite frame that's more expensive and less attractive. Also, trimming and machining adjustments can be made easily and inexpensively without compromising the to-the-core protection AuraLast wood provides.

## AURALAST WOOD FRAME COMPONENT SPECIFICATIONS

<p><b>Exterior Door Frame</b></p> 	<p><b>Material:</b></p> <ul style="list-style-type: none"> <li>• Primed – Paint Grade</li> <li>• Natural Wood – Stain Grade</li> </ul> <p><b>Thickness &amp; Width:</b></p> <p>1-1/4" x 4-9/16", 5-1/4", 6-9/16", 7-1/4" and custom</p> <p><b>Lengths:</b></p> <p>6'8", 7'0" &amp; 8'0" Door Openings, Lineal</p>
<p><b>Exterior Brickmould/ Moulding</b></p> 	<p><b>Material:</b></p> <ul style="list-style-type: none"> <li>• Primed – Paint Grade</li> <li>• Natural Wood – Stain Grade</li> </ul> <p><b>Thickness &amp; Width:</b></p> <p>1-1/4" x 2" and Custom</p> <p><b>Lengths:</b></p> <p>6'8", 7'0" &amp; 8'0" Door Openings, Lineal</p>
<p><b>Exterior Center Mull Post</b></p> 	<p><b>Material:</b></p> <ul style="list-style-type: none"> <li>• Primed – Paint Grade</li> <li>• Natural Wood – Stain Grade</li> </ul> <p><b>Thickness &amp; Width:</b></p> <p>Custom</p> <p><b>Lengths:</b></p> <p>6'8", 7'0" &amp; 8'0" Door Openings</p>

## Proven reliability

### Wood decay

- Achieved highest performance levels as measured by WDMA industry standard IS-4: Water-Repellent preservative non-pressure treatment for millwork
- Specific tests include: 1) WDMA T.M.1 Soil Block Test, AWPA E9-97 standard field test for the evaluation of wood preservatives to be used in non-soil contact. Soil block test and AWPA E10-91 Soil Block Test

### Water saturation

- Far exceeded the requirements of WDMA IS-4, T.M. 2 Swellometer Test as measured by anti-swelling efficiency

### Termites

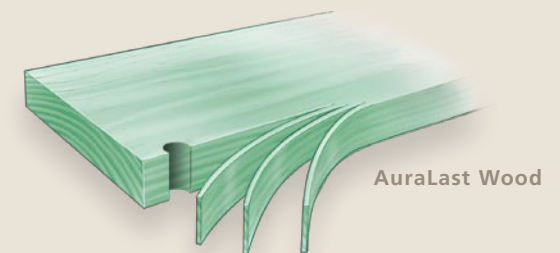
- Tested to the highest levels of performance as measured by AWPA E1-97 standard method for laboratory evaluation to determine resistance to subterranean termites

## AuraLast wood

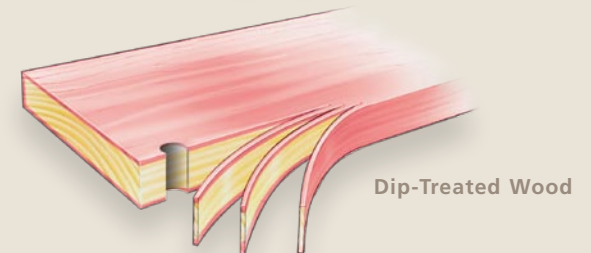
All AuraLast wood door frame components, including the center mull, brickmould, header and side jambs are completely protected from wood decay, water saturation and termites.

AuraLast wood (shown in green) provides virtually 100% penetration of the protective ingredients—from the surface to the core. This means trimming and sanding cannot compromise the integrity of AuraLast wood.

In contrast, other manufacturers use dip-treated wood (shown in red), which is protected on the surface only. This means the treatment's effectiveness will be compromised when the surface is broken during installation.



AuraLast Wood



Dip-Treated Wood