



CRAFTSMAN STYLE
YOUR WINDOW AND DOOR GUIDE



Artistry. Precision. Natural beauty. These traits are reflected in Craftsman homes—from their tapered columns to their decorative braces. You'll also find these qualities in reliable JELD-WEN® windows and doors. We make each one with great care, so they're a worthy choice for your custom home. And while all these windows and doors call to mind architecture of the past, they're built to remain beautiful and energy efficient well into the future.

Regardless of your price range, this guide will help you find window and door styles and options that are best suited for your Craftsman home. For example, we've highlighted the most appropriate wood species. You'll be glad to know this includes solid pine AuraLast™ wood, a JELD-WEN exclusive that's guaranteed to resist wood decay and termite infestation for 20 years.

Crafted on heritage

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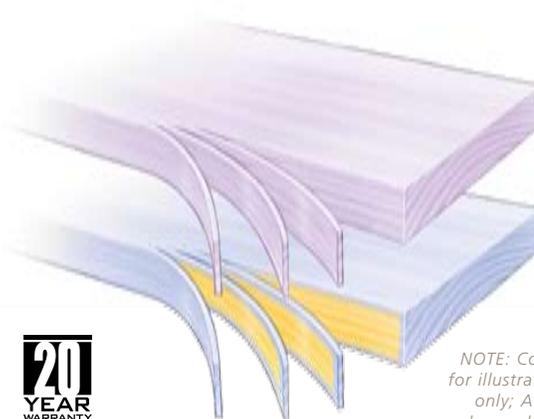


AuraLast™ wood

At JELD-WEN, we want to help your Craftsman home look beautiful for many years to come. That's why our wood windows and select doors in pine are made from AuraLast wood, which provides superior protection against wood decay, water absorption and termite infestation and is supported by a 20-year warranty. In addition, our Premium Fiberglass doors feature edges made from AuraLast wood. To learn more and see complete AuraLast wood product warranties, visit www.jeld-wen.com/auralast.



AuraLast wood (shown in purple) provides virtually 100 percent penetration of the protective ingredients—from the surface to the core. In contrast, dip-treated wood (shown in blue) is protected on the surface only, so its effectiveness will be compromised by most installation methods.



NOTE: Colors are used for illustration purposes only; AuraLast wood has a clear pine color.



JELD-WEN wood windows and doors made with AuraLast wood have earned the Good Housekeeping Seal.

Unmatched artistry

Creating an architecturally accurate home requires careful attention to detail. JELD-WEN helps you achieve that goal with custom windows and doors that are available with nearly every option you could want, from the finest wood species to the widest selection of exterior metal clad colors. These windows and doors are made by experts who know how to make reliability as elegant as it is authentic.

Custom Wood windows and patio doors

- Made from AuraLast™ wood (pine windows and doors only)
- Wood exteriors available factory-primed and can be painted to match your home's accents or trim
- A palette of 39 vivid exterior metal clad colors
- Optional copper clad finishes
- Optional interior wood species and prefinishes
- A range of divided lite options
- Available in custom shapes and sizes
- Energy efficient Low-E glass is standard

See the complete warranty at www.jeld-wen.com/resources

Recommended interior wood species

We recommend the following interior wood species to complement your Craftsman home.



Pacific Coast
Red Alder
(optional)

Genuine
Mahogany
(optional)

Douglas
Fir
(optional)

Pine
AuraLast Wood
(standard)

JELD-WEN® Custom exterior metal clad includes 39 colors with 70% Kynar 500® finish for long-term durability plus custom color matching

The following swatches are suggested exterior metal clad colors that are appropriate for Craftsman architecture.



White

Desert
Sand

Garnet

Sea
Foam

Chestnut
Bronze

Cascade

Clover
Mist





IWP® Custom Wood exterior doors

- Crafted from beautiful hardwoods, available in a range of finish textures, stain colors and decorative glass designs
- Custom capabilities for one-of-a-kind designs
- Doors available with coordinating sidelights and transoms
- Available prefinished and prehung

Note: Variance in photography and printing may cause finish colors shown in this brochure to vary from actual finish.

DOOR: 105



A sampling of IWP Custom exterior hardwood species and finish color options



Mahogany
(Wheat)

Finish colors



Cherry



Gunstock



Cherry
(Clear)

Finish colors



Merlot



Chestnut



Alder
(Clear)

Finish colors



Chappo



Ebony



DOORS: 180



DOOR AND SIDELIGHTS: 383, N glass
TRANSOM: 600

Select IWP hardware options



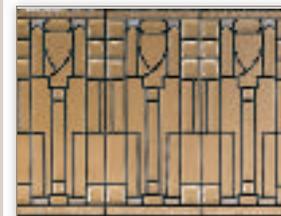
Rocky Mountain,
Dark Bronze Patina



Rocky Mountain,
Rust Bronze Patina



Select IWP decorative glass options



385, X glass



180, A glass



180, Q glass

IWP® Custom Fiberglass Aurora™ exterior doors

- Designed to emulate real hardwoods, down to the knots and cracks
- Engineered to withstand the harshest climates and unprotected entryways where a wood door could require continual maintenance
- Many woodgrain textures and finish colors
- Available prefinished and prehung



DOOR: A312, SIDELIGHT:
A1103, both with X glass



DOOR: A362



DOOR: A387, SIDELIGHT: A1103, both with Z glass



DOOR: A5509

A sampling of IWP® Aurora™ exterior woodgrain species and finishes



Oak
(Honey)

Finish colors



Sequoia



Caramel



Chappo



Mahogany
(Honey)

Finish colors



Sable



Mocha



Cashmere

See all the available product styles
and options at www.jeld-wen.com.



IWP® Custom Wood interior doors

- Numerous wood species and finish colors
- A range of glass options for French doors
- Various panel and sticking profiles
- Available prehung and prefinished

A sampling of IWP Custom interior hardwood species and finish color options



Mahogany
(Wheat)

Finish colors



Cherry



Merlot



Oak
(Clear)

Finish colors



Ebony



Chappo



Cherry
(Clear)

Finish colors



Cherry



Wheat

IWP wood surface textures



Smooth



Distressed

DOOR: E0311



DOOR: E0509



DOORS: E0011, E0509



DOOR: E0088



Sensible beauty

JELD-WEN offers an assortment of premium windows and doors that give you a range of popular options—like wood species for our exterior doors and divided lites for our windows—at a reasonable price. Each one is designed to be beautiful and enduring. So no matter what climate you're in, you can count on these windows and doors to stay attractive.



Premium Wood windows and patio doors

- Made from AuraLast™ wood
- Six popular exterior metal clad colors
- Several interior prefinishes
- A range of divided lite options
- Energy efficient Low-E glass is standard



Premium Wood exterior clad colors



Desert Sand



Brilliant White



Chestnut Bronze



French Vanilla



Mesa Red



Hartford Green

Actual colors may vary from the samples displayed.

See the complete warranty and all the available product styles and options at www.jeld-wen.com.



Builders Clad-Wood windows

- Made from AuraLast™ wood
- Four popular exterior metal clad colors
- A range of divided lite options
- Energy efficient Low-E glass is standard



Builders Clad-Wood exterior clad colors



Desert Sand



Brilliant White



Chestnut Bronze



French Vanilla

Actual colors may vary from the samples displayed.

Samples of exterior wood door species



Cherry

Pine

Maple

Fir

Premium Wood exterior doors

- Select designs made with AuraLast™ wood (pine doors only)
- Engineered for strength and beauty
- Available in 11 wood species
- Many decorative glass options
- Coordinating sidelights



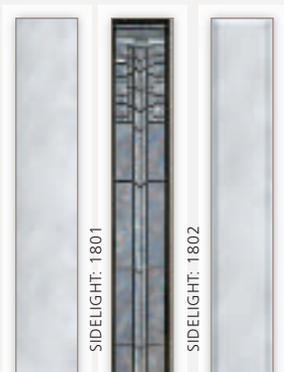
Samples of exterior door glass designs



GLASS: 1821 (2-PANEL)
GLASS: 1871 (3-PANEL)



GLASS: 1863B (3-PANEL)



SIDELIGHT: 1801

SIDELIGHT: 1802

SIDELIGHT: 1803

DOOR: 1862B
SIDELIGHT: 1813



DOOR: 1837



DOOR: 1862B

Premium Fiberglass exterior doors

- Stronger than other fiberglass doors
- Deeper woodgrain and detailing
- AuraLast™ wood edges (internal stiles and rails)
- Over 32 door and sidelight designs
- Three woodgrain textures (plus smooth designs)



See the complete warranty and all the available product styles, designs and options at www.jeld-wen.com.



DOOR: 8-PANEL CENTER ARCH

A sampling of Premium Wood French door glass options



Reed



Clear Seedy



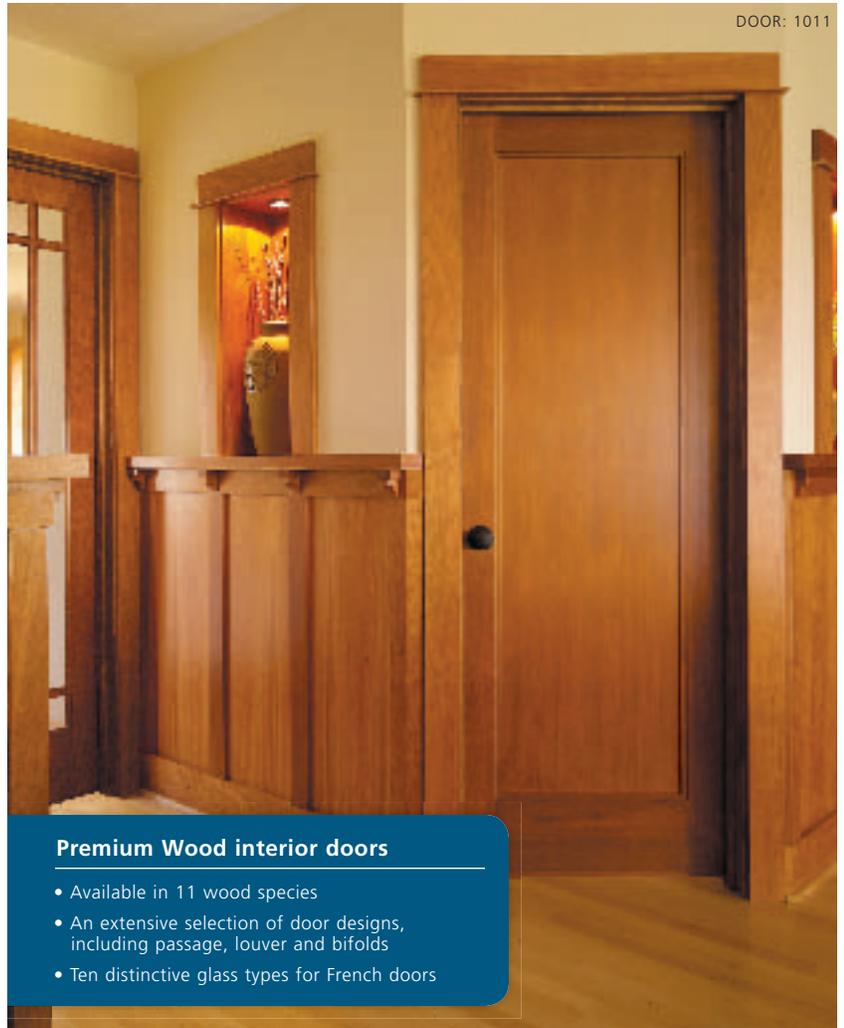
Obscure



DOOR: 1055



DOOR: 1509



Premium Wood interior doors

- Available in 11 wood species
- An extensive selection of door designs, including passage, louver and bifolds
- Ten distinctive glass types for French doors

DOOR: C6020



Custom Carved interior doors

- 70 standard carved door designs
- One-of-a-kind custom designs available
- A range of sticking and panel profile options
- Solid core reduces sound transmission

DOOR: C2020



DOOR: CUSTOM C2060



Affordable style

You can enjoy great architecture whatever your budget. All it takes is a few smart choices. JELD-WEN makes a range of windows and doors that are both economical and architecturally appropriate for Craftsman homes. They're also available with options, such as sound-dampening solid core interior doors and Low-E glass for increased comfort.



The WEN-Lock™ has a slim profile that's easy to engage and a tamper-resistant design.

JELD-WEN® Vinyl window colors



Desert Sand



White

Premium Vinyl windows and patio doors

- Optional equal sight lines for a clean, architecturally accurate look
- Optional simulated divided lites
- Exclusive WEN-Lock™ automatic locking system available on single-hung and gliders
- Optional ImpactGard™ protection for added safety and security
- Up to a C-35 DP rating
- Lifetime warranty*



Builders Vinyl windows and patio doors

- High-quality vinyl won't chip or peel
- No need for painting or staining
- Optional energy efficient Low-E glass
- Optional internal grilles (GBG) available in flat and contour
- Lifetime warranty*

*See www.jeld-wen.com/resources for full warranty.



Molded and Flush interior doors

- A range of molded designs in a variety of woodgrain textures and three sticking profiles
- ProCore The Quiet Door® solid core option reduces sound and increases heft
- Impression™ mirror door (mirror on one side; molded panel design on the other)
- Flush doors in a wide range of wood finishes



DOOR: ROCKPORT™

Composite garage doors

- Offered in a variety of door designs
- Single or double door combinations
- Custom options include door lites and hardware accents



GARAGE DOOR: 63A

Discover our complete range of styles and options at www.jeld-wen.com.

DOOR: CONTOURS™ 8-PANEL

Steel exterior doors

- Created to resist rust and corrosion
- Optional steel edge for added security and a fire rating up to 90 minutes
- Courtyard Collection French doors come standard with Low-E glass
- Matching door and sidelight designs

Performance considerations

Climate

Every climate has its own benefits and challenges, which is why it's a deciding factor in how much maintenance your windows and doors will require. We've provided the following chart to help you select appropriate products for your climate.

PRODUCT TYPE	OPTIMAL CLIMATE	MAINTENANCE LEVEL
Wood windows and patio doors*	Temperate climates	Moderate maintenance
Metal-clad-wood windows and patio doors*	Most climates	Minimal maintenance
Vinyl windows and patio doors	Any climate	Virtually no maintenance
Custom Wood exterior doors	Temperate climates (appropriate overhang required)	Moderate maintenance
Fiberglass exterior doors	Any climate (excellent for coastal and desert areas or in extreme conditions)	Virtually no maintenance
Premium Wood exterior doors*	Temperate climates (appropriate overhang required)	Moderate maintenance
Steel exterior doors	Any climate	Minimal maintenance
Composite garage doors	Any climate	Minimal maintenance

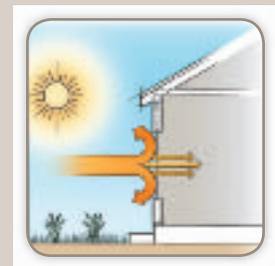
* JELD-WEN wood windows and doors made from AuraLast™ wood require less maintenance, which means they're appropriate for more climates. To learn more about AuraLast wood, see page 3.



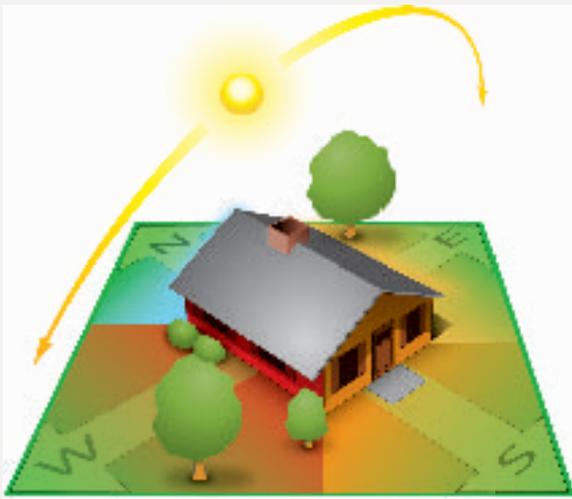
Energy efficiency

All JELD-WEN® wood and metal-clad-wood windows and patio doors, Premium Wood exterior doors (with glass inserts) and Steel Courtyard Collection French exterior doors come standard with energy efficient Low-E glass. This glass helps you save money on your heating and cooling bills and reduces fading due to UV exposure. Low-E glass is also an affordable option for JELD-WEN vinyl and aluminum windows. With the proper glass options, your JELD-WEN windows and doors** will meet ENERGY STAR® requirements. JELD-WEN has been an ENERGY STAR partner since 1998.

**A door system includes a door slab, frame and hardware; all these components must be qualified for an ENERGY STAR rating.



In warm weather, Low-E glass reflects the sun's energy and prevents it from entering the home.



Exposures: windows and patio doors

The placement of windows and patio doors on certain walls can determine the kind of natural light that enters into your home, or even the temperature inside your home. South- and east-facing windows bring in bright, golden light. North-facing windows usher in cooler, muted light. And west-facing windows let in abundant direct sunlight, as well as the beauty of sunsets. Consider that windows on south-, southwest-, southeast- or west-facing walls may be more susceptible to heat gain.

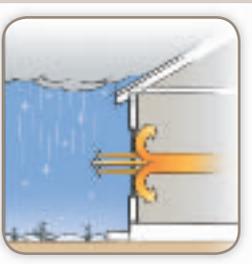


Exposures: exterior doors

If you select a wood exterior door, it's imperative to consider exposure. To adequately protect the door and extend its life, you'll have to take into account your climate and the direction the door will be facing. Then you must determine the amount of overhang needed to protect the door from the elements, which can be obtained by following a simple formula: $Y=1/2X$ (in most cases). For example, if the measurement from the base of your door to the bottom of your overhang is ten feet, then the overhang should be a minimum of five feet deep.

X = Distance from the bottom of door to base of overhang.

Y = The amount of overhang protection required.



In cold weather, Low-E glass reduces the amount of heat loss by reflecting it back inside.

Building codes

Building codes are published ordinances that will regulate many aspects of your project, such as design loads, opening widths and material selection. JELD-WEN® windows and doors are designed and tested with these local building codes in mind. Many of our products even meet the toughest standards for hurricane-prone regions. To learn more, visit www.jeld-wen.com/resources.





DOOR: IWP® CUSTOM DOOR
AND SIDELIGHT DESIGN



The truest details

When it comes to creating an authentic Craftsman home, we know every element matters. This holds true in terms of both visual accuracy and reliability. That's why attention to detail is a must at JELD-WEN. From material selection to the final stages of manufacturing, we're dedicated to ensuring our windows and doors are reliable. You can count on them to be durable, energy efficient, secure and worry-free. In any climate. At any time. That's how we give you reliability for real life.

To review our industry-leading warranties, as well as information about product styles, options, and care and maintenance, or to find your nearest dealer, please visit www.jeld-wen.com.



The JELD-WEN Web site is your ultimate resource for learning about our reliable windows and doors. It has all the product information and design advice you need. Visit us at www.jeld-wen.com today.

RELIABILITY *for real life*®



Official window, door and millwork provider
of the PGA TOUR and Champions Tour

JELD-WEN
WINDOWS & DOORS

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