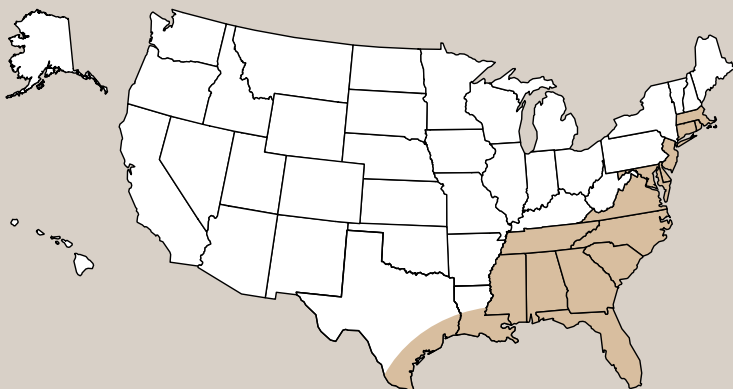




BUILT TO ENDURE WITH STRENGTH AND BEAUTY



JELD-WEN® PREMIUM ATLANTIC VINYL—U.S. AVAILABILITY

- All window styles in this catalog are available in the states that are highlighted in tan.



Homeowners everywhere have recognized vinyl as one of the most functional and versatile materials for windows of enduring quality. Now with JELD-WEN® Premium Atlantic Vinyl windows and patio doors, there are more choices than ever before, including architectural features that add to the aesthetic value of the home and ImpactGard® protection.

JELD-WEN's promise of reliability is your assurance that the windows you choose will perform beautifully while offering the added value of energy efficiency. We are proud to say that our products are supported by a superior lifetime warranty—just one more way to say reliability. In this catalog, you'll find comprehensive information about our JELD-WEN® Premium Atlantic Vinyl windows. To learn about installation, maintenance and to review our warranty, visit www.jeld-wen.com/resources.

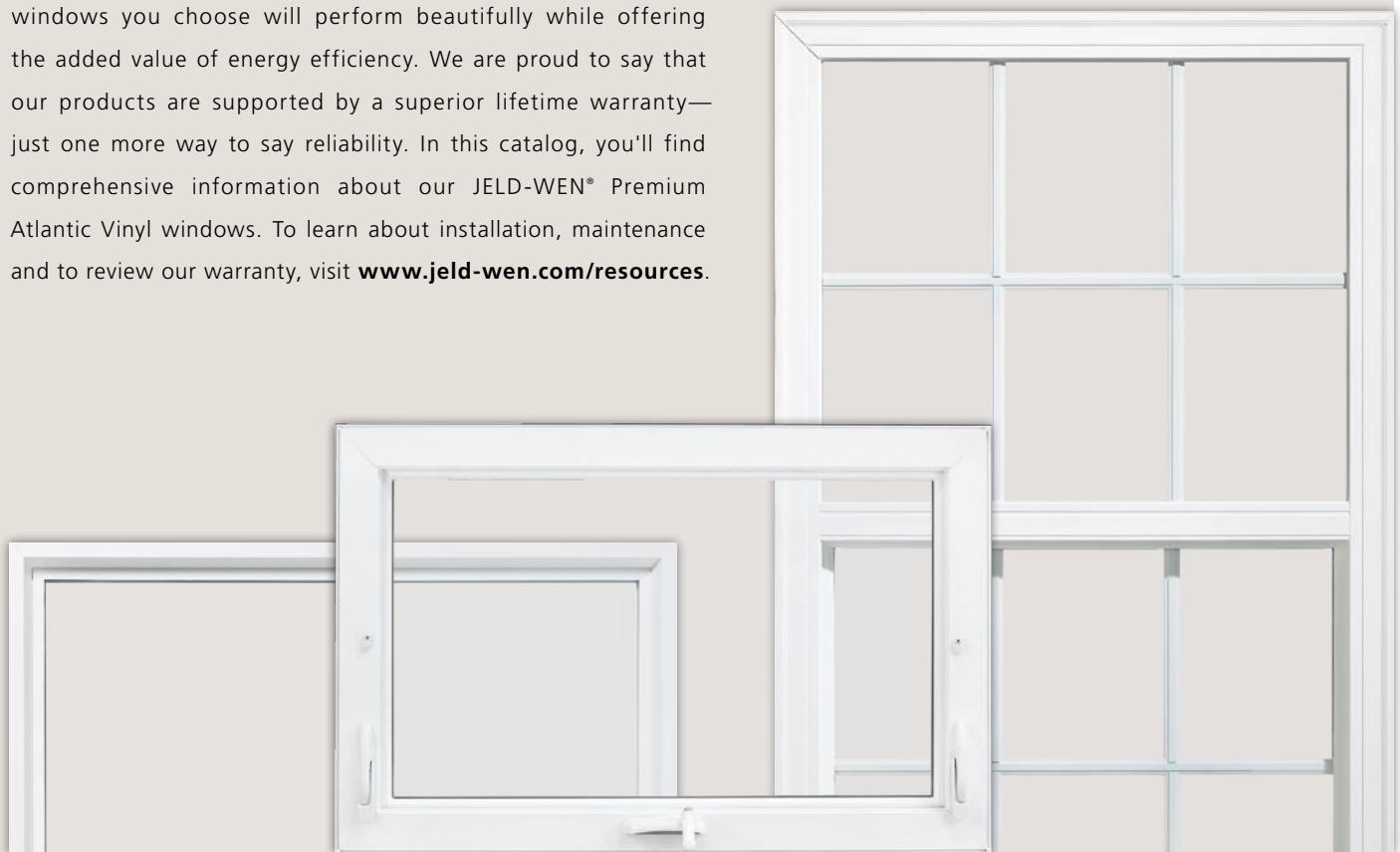


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DEFINING DESIGN CONSIDERATIONS

JELD-WEN® Premium Atlantic Vinyl windows offer specific design features that make them an ideal choice from several perspectives, especially from an architectural point of view. Consider how the following details add to the overall aesthetic of the home.



Colors

JELD-WEN Premium Atlantic Vinyl windows are available in White or Desert Sand, which is a pleasing shade designed to complement many popular trim and house paint colors as well as JELD-WEN clad-wood window colors. And because the vinyl is extruded, the color goes all the way through, so it will not chip, crack, peel or discolor when exposed to the elements.

Actual colors may vary from the samples displayed.

Divided lites

Simulated divided lites (SDL)

For a true “paned” window look, our simulated divided lites are surface-mounted on the exterior of the glass.

Grilles between the glass (GBG)

With grilles between the glass, you’ll enjoy the look of divided lites without any upkeep because they are placed between the two panes of insulating glass. Available in 5/8" and 7/8" flat and 5/8" contour.

Not available on single-glazed units.



Simulated divided lites (SDL)
Shown with ImpactGard® sill

Grilles between the glass



5/8" or 7/8"
Flat Grilles



5/8"
Contour Grilles

WINDOW FRAME SPECIFICS

All JELD-WEN Premium Atlantic Vinyl window frames are assembled utilizing fusion-welded technology for added strength and durability.

Integral nailing fin

It's important to note that JELD-WEN Premium Atlantic Vinyl windows are available with or without the integral nailing fin. This nailing fin is formed as part of the frame rather than an add-on, making it a stronger frame and allowing for a more stable installation.

Frame options

J-channel

This option allows siding to be tucked out of sight for a clean line.

Brickmould

With this exterior casing, an aesthetic boundary is created between the siding and frame.

Flange

This option is suitable for common installation into a wood buck in concrete block construction.

Box frame

A box frame can be placed into an existing frame and finished with existing trim.



AN ARRAY OF GLASS SOLUTIONS

The glass you choose for your JELD-WEN® Premium Atlantic Vinyl windows will not only add to the beauty of the home, it will contribute greatly to its energy efficiency. With the option of Low-E glass, these windows meet the most stringent ENERGY STAR® requirements and can help decrease home energy costs.

Textured and tinted glass

In addition to high-performance glass options, we offer textured and tinted glass. Textured glass will enhance a home's visual appeal, while tinted glass protects against harsh direct sunlight. Options are shown below.

Textured glass



Obscure

Actual colors may vary from the samples displayed.

Tinted glass



Bronze



Green



Azurlite



Grey



Low-E

Note: Glass types are subject to regional availability.

Low-E and LoE³-366

Our standard high-performance Low-E insulating glass lowers energy costs, helps homes stay cooler in the summer and warmer in the winter, prevents fading of interior furnishings, and reduces condensation. It also delivers greater visible light transmittance than tinted glass. As an option, you can select Low-E glass with argon for added insulation. We also offer optional LoE³-366, which offers more protection against heat gain, as well as greater energy savings.

With either Low-E or LoE³-366 glass, most of our windows and patio doors are ENERGY STAR® qualified. This means they exceed the minimum energy efficiency criteria for the climate region you live in.



In warm weather, Low-E glass reflects the sun's energy and reduces heat gain in the home.



In cold weather, Low-E glass reduces the amount of heat loss by reflecting it back inside.

Clear insulating glass

Clear insulating glass is standard on JELD-WEN Premium Atlantic Vinyl windows. It consists of two panes of glass, sealed with an airspace. There is a spacer in between the dual panes of glass, and the perimeter of the unit is sealed. This option offers maximum visible light transmittance and superb energy efficiency in most climates.

Tempered glass

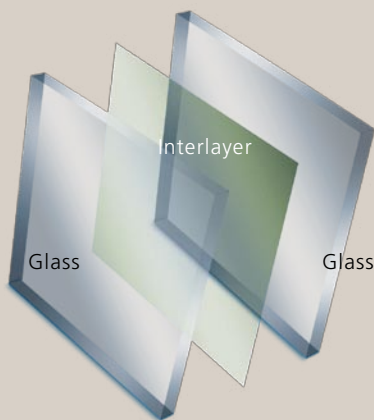
When glass is heat-treated during manufacturing, it is provided with extra strength, enabling it to withstand abnormal force or pressure on its surface so it will not break into sharp pieces. Local codes often require tempered glass to be used in all windows that are close to the floor or near doors, bathtubs or showers.



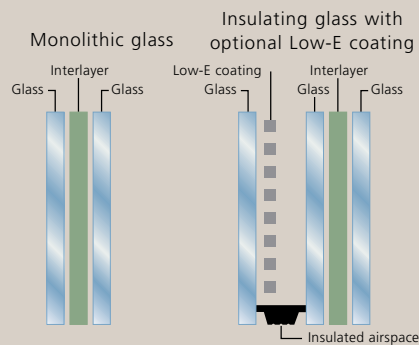
ImpactGard® protection

We offer optional ImpactGard protection, which is engineered and tested to stand up to the strong impacts of windborne debris, as well as the harsh conditions inherent to coastal areas. With the industry's leading laminated glass technology, windows with ImpactGard protection can withstand a nine-pound piece of lumber striking the glass head-on at approximately 34 miles per hour. In addition, it significantly reduces sound transmission, blocks up to 95 percent of harmful UV rays, and offers superior forced-entry resistance.

ImpactGard protection is available with two types of laminated glass (see illustration). Monolithic laminated glass is constructed by placing a plastic interlayer between two panels of glass. Insulated laminated glass includes the same components, plus an additional pane of glass on the exterior with a sealed airspace. The extra glass pane is available with an optional Low-E coating for greater energy efficiency and year-round comfort.



We use a superior interlayer, which is **100 times more rigid** than the industry standard and delivers **five times its tear strength**.



Note: Interlayer is colored for illustration purposes only. The interlayer is a clear color.



When strong winds enter a home through a broken window or door, the increased pressure can lift the roof and push walls outward.



ImpactGard protection helps prevent this by resisting impacts from windborne debris.

JELD-WEN® PREMIUM ATLANTIC VINYL WINDOWS AND PATIO DOORS





Offering you ease of maintenance and superior energy efficiency, JELD-WEN Premium Atlantic Vinyl windows give you the freedom to spend time on the things that matter most to you, like family.



CASEMENT WINDOWS

An ideal choice for a contemporary home, our Premium Atlantic Vinyl casement windows are available with hinges on either the left or right side, facilitating the sash as it opens outward in a swinging motion. The hinged side of the sash moves away from the jamb, making it possible to reach between the sash and the window frame for easy cleaning.

Standard features

- Color: White
- Frame jamb depth is 3"
- Frames come with an integral nailing fin
- Sash is 2-1/4" thick
- Insulating clear glass
- Finpile weatherstrip is applied along full perimeter of operating sash
- Double row of rubber weatherstrip along full perimeter of the frame
- Casements utilize dual-arm operators with corrosion-resistant coating and a multipoint lock with single actuating handle; smaller units may utilize a single-arm dyad operator
- Fiberglass Charcoal-color insect screen in an aluminum frame to match the color of the unit*

Optional features

- Color: Desert Sand
- Simulated divided lites: 1" contour
- Grilles between the glass: 5/8" and 7/8" flat; 5/8" contour
- Insulating glass available in Low-E, Tinted, Obscure, or other specialty insulating glass
- Tempered glass
- Choose box, flange, J-channel or brickmould frame

ImpactGard® protection

- Laminated glass: single glazed or insulating
- Structurally reinforced sash stile
- Corrosion-resistant fasteners

For complete specifications, see pages 19–25.

**Insect screens are intended to allow air and light in and to keep insects out. They are not intended to stop children from falling through an open door or window. For safety screens or other security devices, contact your local building supply retailer.*



Interior

AWNING WINDOWS

Premium Atlantic Vinyl awning windows offer a classic look with very practical features. They are hinged at the top and swing out to provide ventilation while offering protection from wind and rain.

Standard features

- Color: White
- Frame jamb depth is 3"
- Frames come with an integral nailing fin
- Sash is 2-1/4" thick
- Insulating clear glass
- Finpile weatherstrip is applied along full perimeter of operating sash
- Double row of rubber weatherstrip along full perimeter of the frame
- Awnings utilize scissor hardware with corrosion-resistant coating and two single actuating handle locks; color-matched lock and operator
- Fiberglass Charcoal-color insect screen in an aluminum frame to match the color of the unit*

Optional features

- Color: Desert Sand
- Simulated divided lites: 1" contour
- Grilles between the glass: 5/8" and 7/8" flat; 5/8" contour
- Insulating glass available in Low-E, Tinted, Obscure, or other specialty insulating glass
- Tempered glass; up to 1" insulating
- Choose box, flange, J-channel or brickmould frame

ImpactGard® protection

- Laminated glass: single glazed or insulating
- Corrosion-resistant fasteners

For complete specifications, see pages 26–29.



Interior

SINGLE-HUNG WINDOWS

These single-hung windows have a clean, classic look appropriate for nearly any home. Each single-hung window features a stationary top sash and a bottom sash that slides vertically.

Standard features

- Color: White
- Frame jamb depth is 3"
- Frame comes with integral nailing fin
- Reinforcement is used in the meeting rail and horizontal sash
- Sash is 1-1/4" thick
- Insulating clear glass
- Finpile weatherstrip is applied along full perimeter of operating sash
- Flexible spiral balance system in matching vinyl is lubricated for smooth, maintenance-free operation
- Fiberglass Charcoal-color insect screen in an aluminum frame to match the color of the unit*

Optional features

- Color: Desert Sand
- Simulated divided lites: 1" contour
- Grilles between the glass: 5/8" and 7/8" flat; 5/8" contour
- Insulating glass available in Low-E, Tinted, Obscure or other specialty insulating glass
- Tempered glass
- Choose box, flange, J-channel or brickmould frame

ImpactGard® protection

- Laminated glass: single glazed or insulating
- Structurally reinforced sash stile
- Corrosion-resistant hardware and fasteners

For complete specifications, see pages 30–38.

**Insect screens are intended to allow air and light in and to keep insects out. They are not intended to stop children from falling through an open door or window. For safety screens or other security devices, contact your local building supply retailer.*



Interior

ROLLER WINDOWS

Our roller windows feature a clean, streamlined look, which makes them a good choice for many homes. Each roller window has one stationary sash and one sash that rolls to the right or left horizontally in grooves or tracks.

Standard features

- Color: White
- Frame jamb depth is 3"
- Frames come with an integral nailing fin
- Sash is 1-1/4" thick
- Insulating clear glass
- Finpile weatherstrip is applied along full perimeter of operating sash
- Fiberglass Charcoal-color insect screen in an aluminum frame to match the color of the unit*

Optional features

- Color: Desert Sand
- Simulated divided lites: 1" contour
- Grilles between the glass: 5/8" and 7/8" flat; 5/8" contour
- Insulating glass available in Low-E, Tinted, Obscure, or other specialty insulating glass
- Tempered glass
- Choose box, flange, J-channel or brickmould frame

ImpactGard® protection

- Laminated glass: single glazed or insulating
- Structurally reinforced sash stile
- Corrosion-resistant hardware and fasteners

For complete specifications, see pages 39–44.



Interior

FIXED, RADIUS AND GEOMETRIC WINDOWS

Select a Premium Atlantic Vinyl fixed, radius or geometric window to frame your favorite exterior view.

These windows are available in a wide range of standard shapes and sizes.

Standard features

- Color: White
- Frame jamb depth is 3"
- Frames come with an integral nailing fin
- Insulating clear glass

Optional features

- Color: Desert Sand
- Simulated divided lites: 1" contour
- Grilles between the glass: 5/8" and 7/8" flat; 5/8" contour
- Insulating glass available in Low-E, Tinted, Obscure, or other specialty insulating glass
- Tempered glass
- Choose box, flange, J-channel or brickmould frame

ImpactGard® protection

- Laminated glass: single glazed or insulating

For complete specifications, see pages 45–58.



SLIDING PATIO DOORS

Our sliding patio doors are designed to complement our Premium Atlantic Vinyl windows. They glide on a stainless steel track with metal tandem rollers for easy operation; doors come knocked down in multiple configurations.

Standard features

- Color: White
- Frames come with an integral nailing fin
- Frame jamb depth is 5-15/16"
- Insulating tempered clear glass
- Insulating impact glass consists of a tempered non-impact lite to the exterior and an impact lite to the interior
- Corrosion-resistant track
- Finpile weatherstrip applied to the operating panel
- Single-point mortise non-keyed locking mechanism
- Adjustable all-metal tandem rollers
- Fiberglass Charcoal-color insect screen in an aluminum frame to match the color of the unit*

Optional features

- Color: Desert Sand
- Powder-coated hardware
- Box frame
- Simulated divided lites: 1" contour
- Grilles between the glass: 5/8" and 7/8" flat; 5/8" contour
- Low-E, Tinted, Obscure or Greylite insulating tempered glass
- Keyed handle set

ImpactGard® protection

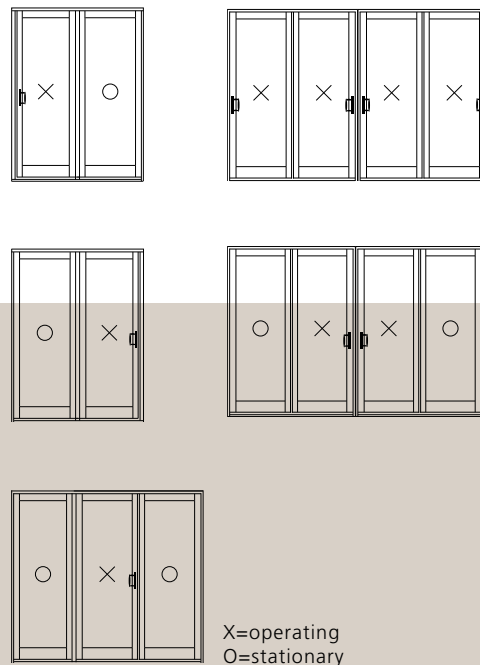
- Laminated glass: single glazed or insulating
- Structurally reinforced frame and sash
- Keyed handle set
- Oversized powder-coat painted handles
- Corrosion-resistant tandem rollers and fasteners

For complete specifications, see pages 59–62.

Interior



Configurations:



**ADA sill not available at this time.

*Insect screens are intended to allow air and light in and to keep insects out. They are not intended to stop children from falling through an open door or window. For safety screens or other security devices, contact your local building supply retailer.

SINGLE-PANEL SWINGING PATIO DOORS

Whether used as a front entry or as access to a deck or patio, our single-panel swinging patio doors are beautifully simple and offer all the functional benefits of our Premium Atlantic Vinyl windows.

Standard features

- Color: White
- Frames come with an integral nailing fin
- Out-swinging
- Frame jamb depth is 5-5/8"
- Insulating tempered clear glass
- Q-LON® urethane foam seals applied to the frame
- Fully mortised deadbolt lock and cylinder on panels

Optional features

- Color: Desert Sand
- Box frame
- Brass or Brushed Chrome handles available
- Simulated divided lites: 1" contour
- Grilles between the glass: 5/8" and 7/8" flat; 5/8" contour
- Low-E, Tinted, Obscure or Greylite insulating tempered glass
- Tempered 3/16" single glazed glass available in the above options with the exception of Low-E
- Powder-coated deluxe handles with keyed locks
- Multi-adjustable powder-coated painted hinges

ImpactGard® protection

- Laminated glass: single glazed or insulating
- Structurally reinforced frame and sash
- Corrosion-resistant multipoint locking system, shootbolt plates, door strikers, locking gear and fasteners

For complete specifications, see pages 63–65.



Interior

DOUBLE-PANEL SWINGING PATIO DOORS

Not only does the two-panel configuration add character to the exterior architecture of the home, it maximizes the amount of daylight in interior spaces while providing access to the deck or patio.

Standard features

- Color: White
- Frames come with an integral nailing fin
- Out-swinging
- Frame jamb depth is 5-5/8"
- Insulating tempered clear glass
- Q-LON® urethane foam seals applied to the frame
- Fully mortised deadbolt lock and cylinder on panels

Optional features

- Color: Desert Sand
- Box frame
- Brass or Brushed Chrome handles
- Simulated divided lites: 1" contour
- Grilles between the glass: 5/8" and 7/8" flat; 5/8" contour
- Low-E, Tinted, Obscure or Greylite insulating tempered glass
- Tempered 3/16" single-glazed glass available in the above options with the exception of Low-E
- Powder-coated deluxe handles with keyed locks
- Multi-adjustable powder-coated painted hinges

ImpactGard® protection

- Laminated glass: insulating
- Structurally reinforced frame and sash
- Corrosion-resistant multipoint locking system, shootbolt plates, door strikers, locking gear and fasteners

For complete specifications, see pages 63–65.



Interior

JELD-WEN® PREMIUM ATLANTIC VINYL WINDOWS AND PATIO DOORS PRODUCT SPECIFICATIONS



JELD-WEN reserves the right to change product specifications without notice. Please check our website, www.jeld-wen.com, for current information.



JELD-WEN® VINYL WINDOW & PATIO DOOR LIFETIME WARRANTY

Our Warranty To You

JELD-WEN® products¹ are designed to create lasting value for your home. This warranty is effective for all JELD-WEN vinyl products manufactured on or after **January 1, 2008** for use in the United States². Any previous warranties will continue to apply to products manufactured by JELD-WEN prior to this date. For additional information, including care, maintenance and installation instructions, refer to www.jeld-wen.com.

What This Warranty Covers

We warrant that JELD-WEN products will be free from defects in material or workmanship as identified below from the date of manufacture for the time periods described below.

Owner-Occupied Single-Family Residences Limited Lifetime Warranty

We warrant our products to the original owner of the owner-occupied single-family residence in which they are initially installed for as long as **you own and occupy your residence** (except as indicated under Special Coverages below). This warranty includes **free** replacement parts and any skilled labor³ (where deemed necessary by us) to repair or replace components of the window or patio door.

Transferability: The Owner-Occupied Single-Family Residence warranty is transferable as follows. In the event you sell your residence or it becomes occupied by other than the original owner, the warranty is **ten (10)** years from the date of manufacture. Skilled labor³ (where deemed necessary by us) to repair or replace any component is provided for **two (2)** years from the date of manufacture.

Commercial Ten Year Limited Warranty (Other than Owner-Occupied Single-Family Residence) We warrant our products to be free from defects in material or workmanship for a period of **ten (10)** years (except as indicated under Special Coverages below) from the date of manufacture. This warranty includes free replacement parts to replace components of the window or patio door. Skilled labor³ (where deemed necessary by us) to repair or replace any component is provided for **two (2)** years from the date of manufacture.

Transferability: The Commercial warranty is transferable as follows. In the event you sell the building, this warranty is transferable to subsequent owners.

Special Coverages (Applies to both owner-occupied and commercial) The following components will be free from defects in material or workmanship from the date of manufacture. This warranty includes **free** replacement parts and any skilled labor³ necessary to replace components of the window or door.

ImpactGard™ Glass: We warrant each ImpactGard™ glass unit for **ten (10)** years.

Special Glazings (including laminate glass units other than ImpactGard™): We warrant special glazings (including glass options not listed in our product literature, e.g., leaded or decorative glass) for **five (5)** years.

Spontaneous Glass Breakage: We warrant sealed glass units installed in windows and patio doors (excluding laminated glass, and special glazings) for spontaneous breakage for **one (1)** year (to include free replacement glass and skilled labor³ necessary to replace the glass for **one (1)** year). Spontaneous breakage occurs when the glass develops a crack without sign of impact.

How to Get Assistance

If you have a problem with your JELD-WEN product, contact the dealer/distributor or contractor from whom you purchased your product or contact us directly:

Mail: JELD-WEN Customer Care
Attn: Vinyl Warranty Claims
P.O. Box 1329, Klamath Falls, OR 97601

Phone: 888.JWHelPU (888.594.3578)

Fax: 800.436.5954

Email: jeldwenwarranty@jeld-wen.com

We can respond quickly and efficiently if you provide the following: a) product identification (from the original order/invoice, spacer code, permanent label, or the window identification number found on corner of glass), b) how to contact you, c) the address where the product can be inspected, and d) a description of the apparent problem and the product (photographs are helpful).

What We Will Do

Upon receiving your notification, we will send out an acknowledgement within three business days. We will investigate your claim and will begin to take appropriate action within 30 days after notification. If it is determined that the product does not have a defect covered by the labor warranty, we may charge an inspection fee for any onsite inspection that is required or requested by you. Because manufacturing materials and techniques can change, replacement part(s) may not be an aesthetic match to the original. Replacement components/products are warranted for the balance of the original product warranty or 90 days, whichever is longer. If we determine we are unable to provide replacement parts and repair is not practicable or cannot be made timely, then we will refund the unit/component purchase price. This guarantee gives you specific legal rights, and you may have other rights that vary from state to state.

What This Warranty Does Not Cover...

JELD-WEN is not liable for:

- Normal wear and tear; natural weathering of surfaces.
- Normal wear and tear to hardware and naturally occurring changes to hardware finishes (e.g., corrosion or tarnishing).
- Damage caused by chemicals (e.g. brick wash) or a harsh environment (e.g., salt spray or airborne pollutants).
- Product failure due to misuse or abuse; damage caused by failure to provide maintenance, by alteration or modification to the window (e.g. customer applied tints or films, paint finishes, security systems), or as a result of any cause beyond the control of JELD-WEN (e.g. fire, flood, earthquake, other acts of nature, and acts of third parties outside of our control).
- Glass breakage (except spontaneous breakage as covered above).
- Slight imperfections or wavy distortions in the glass that don't impair structural integrity. Note: wavy distortions in the glass (e.g. related to laminate interlayer or heat strengthening of glass) are not considered a defect. Slight color variations in glass are not considered a defect.
- Improper installation not in conformance with JELD-WEN installation instructions (note: see www.jeld-wen.com for current installation instructions); operational problems and problems related to water and/or air infiltration/leaking as a result of improper installation or flaws in building design or construction.
- Damage or poor product performance resulting from installation into a condition that exceeds product design standards and/or certified performance specifications and/or is not in compliance with building codes.
- Damage caused by extreme artificial temperature buildup or exposure (e.g., where storm doors/windows are present).
- Product or component performance decline due to aging, inert gas dissipation, natural processes or failure to provide proper maintenance. Note: Other than inert gas loss due to seal failure, the migration of an inert gas, such as argon, is a natural process that occurs over time and is not a defect.
- Screen damage due to normal wear and tear, misuse, abuse, or insect or animal activity.
- Condensation or damage as a result of condensation (Note: unless due to insulating glass failure, most condensation problems are related to excessive humidity levels in a structure. Contact a heating/air conditioning specialist for help).
- Labor and materials for repainting or refinishing activities or the removal or disposal of defective product(s); labor exceeding the time periods specified above.
- Incidental or consequential damage. Some states do not allow the exclusion or limitation of incidental or consequential damages, so this may not apply to you.

IMPORTANT LEGAL INFORMATION

This Warranty sets forth our maximum liability for our products. We shall not be liable for special, indirect, consequential, or incidental damages. Your sole and exclusive remedy with respect to any and all losses or damages resulting from any cause whatsoever shall be as specified above. We make no other warranty or guarantee, either express or implied, including implied warranties of merchantability and fitness for a particular purpose to the original purchaser or to any subsequent user of the product, except as expressly contained herein. In the event state or provincial law precludes exclusion or limitation of implied warranties, the duration of any such warranties shall be no longer than, and the time and manner of presenting any claim thereon shall be the same as, that provided in the express warranty stated herein.

No distributor, dealer or representative of JELD-WEN has the authority to change, modify or expand this warranty. The original purchaser of this product acknowledges that they have read this warranty, understand it and are bound by its terms and agrees to provide this warranty to the original owner of the structure into which the product is installed.

1 "JELD-WEN products" shall refer to vinyl window and patio door products manufactured in the United States and marketed under the JELD-WEN brand name for use in the United States.

2 For warranty claims related to vinyl products manufactured in the United States and installed in Canada, please call (888)-JWHELPU for assistance.

3 "Skilled labor" refers to tasks where specialized technical knowledge, experience, methods or tools are required to properly identify, diagnose and/or correct product-related problems.

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About JELD-WEN

Since 1960, when JELD-WEN began as a small Oregon millwork plant, we've been dedicated to creating reliable windows and doors that are energy efficient, beautiful and worry-free.

JELD-WEN is proud to be a member of the Green Building Initiative (GBI). GBI is a nonprofit organization that accelerates green building practices by promoting environmentally progressive approaches that are practical, affordable and accessible to mainstream builders, architects and developers. As a member, we help state and local home builder associations develop local green building programs that are appropriate for their regions. These programs then help builders develop homes that are energy efficient, healthier to live in, and better for the environment.

We also believe in supporting our communities. One way we do this is through the JELD-WEN Tradition Foundation, which provides charitable funds to educational organizations. We've been the title sponsor of the JELD-WEN Tradition on the PGA TOUR's Champions Tour since 2003; we're a Proud Partner of THE PLAYERS; and we're the official window, door and millwork provider of the PGA TOUR.



The JELD-WEN website is your ultimate resource for learning about our reliable windows and doors. It has all the product information and design advice you need. Visit us at www.jeld-wen.com today.

RELIABILITY *for real life*[®]



Official window, door and millwork provider of the PGA TOUR and Champions Tour

JELD-WEN[®]
WINDOWS & DOORS



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JELD-WEN reserves the right to change product specifications without notice. Please check our website, www.jeld-wen.com, for current information.

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